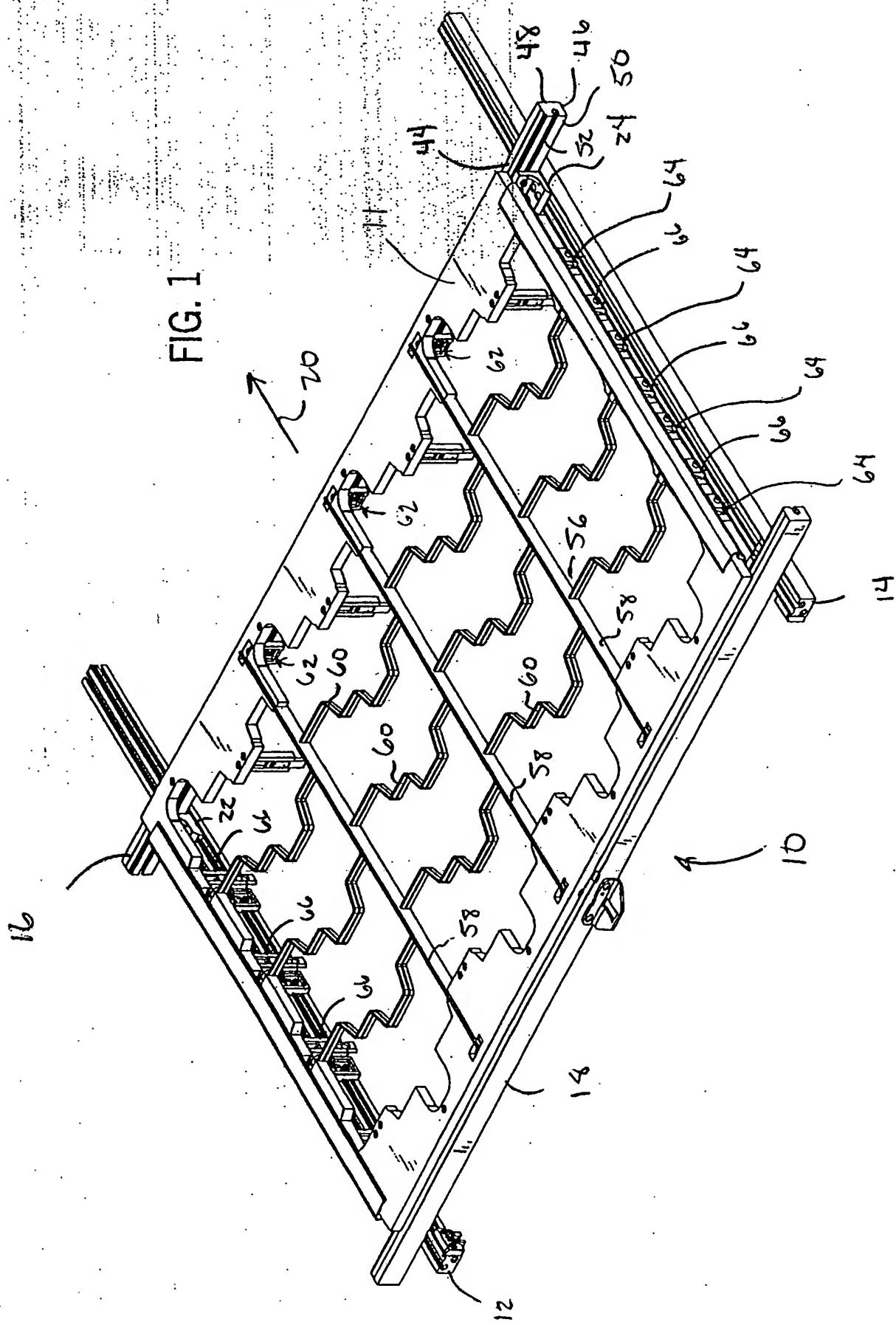


**BEST AVAILABLE COPY**

FIG. 1



Replacement Sheet  
Boyle Fredrickson Newholm Stein & Gratz, S.C.  
Serial No. 10/731,627, filed 12/9/2003  
Inventor: Frank E. Oetlinger  
Title: Rail Assembly For Blanking Tool Insert  
Sheet 1